

## SALES AND RENTAL OF HEAT TREATMENT EQUIPMENT

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### POST-WELD HEAT TREATMENT APPLICATIONS - OFF SHORE

<b>Customer:</b>	<b>Centrica</b>
<b>Job Description:</b>	Our remit was to PWHT the welds and provide induction heating for Flange Bolt removal as and when needed, during the 2007 shutdown.
<b>Job Location:</b>	Centrica Rough B Offshore Platform North Sea Just off the Humberside Coast
<b>Job Date:</b>	11.09.07 to 14.09.07
<b>Equipment:</b>	1 x RHS 35kw Induction Heating Machine 1 x RHS Bolt Heating Machine
<b>Results:</b>	The PWHT proved to be a great success the welds were soaked at 620°C for 1 hour and positive comments were made about the safety and speed of the systems.

